

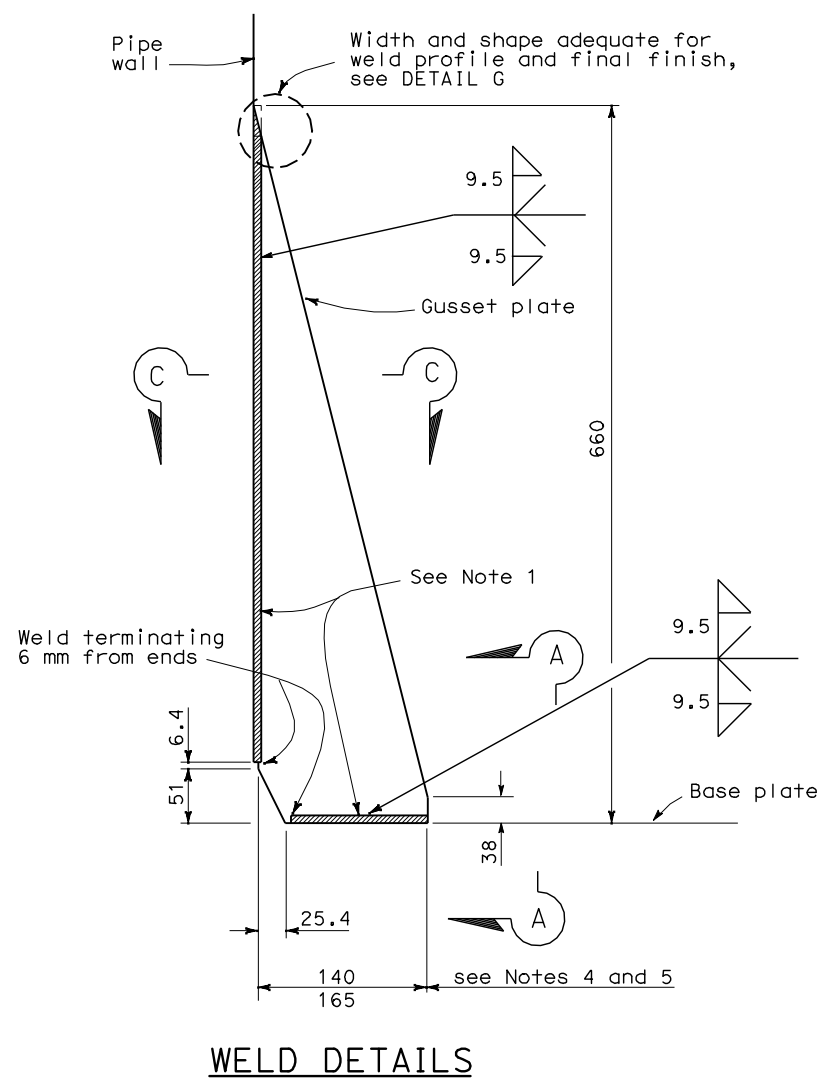
220B



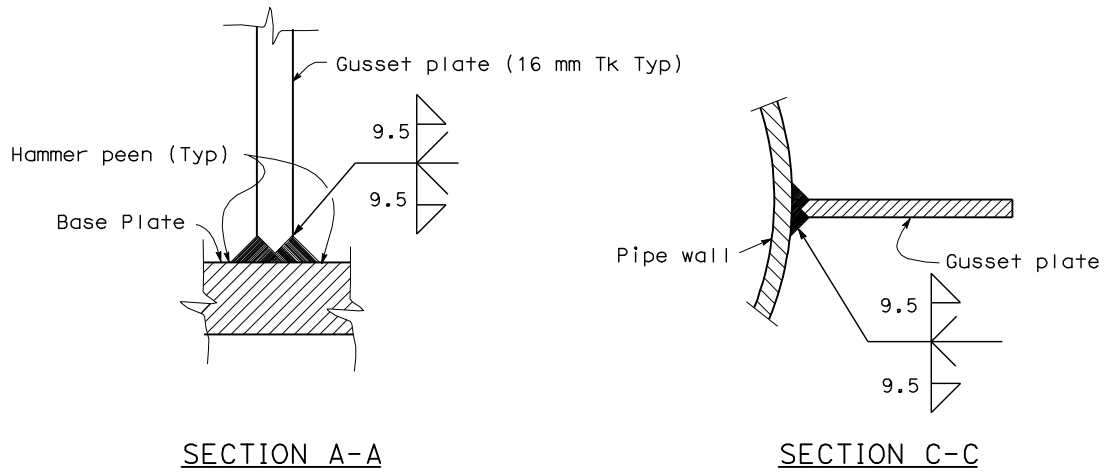
DIST	COUNTY	ROUTE	KILOMETER TOTAL PROJECT	POST NO.	SHEET NO.	TOTAL SHEETS

REGISTERED CIVIL ENGINEER  
December 30, 2004  
PLANS APPROVAL DATE  
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To accompany plans dated \_\_\_\_\_

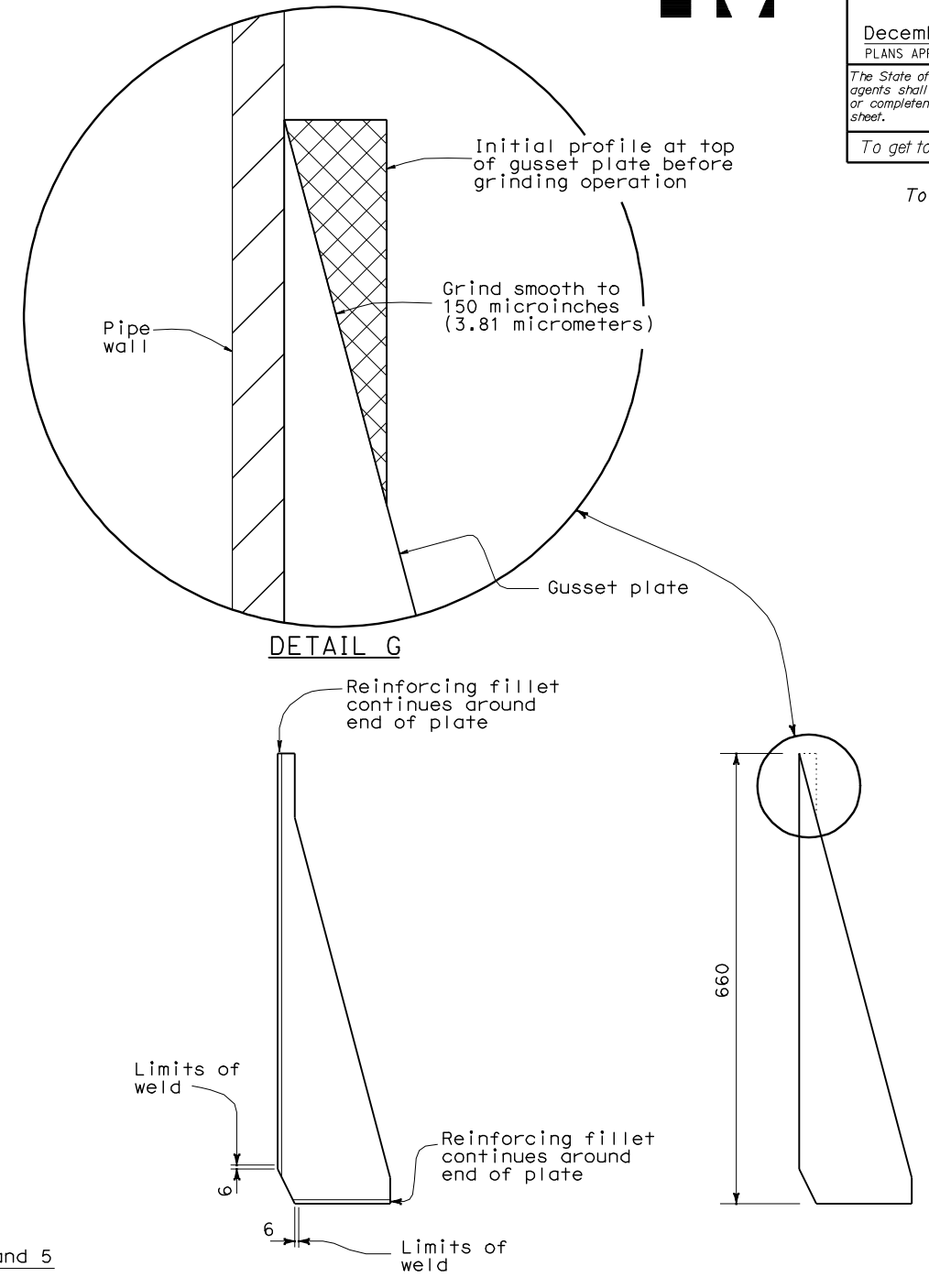


WELD DETAILS



SECTION A-A

SECTION C-C



DETAIL G

NOTES

1. All welding details shall conform to the requirements of AWS D1.1 and special provisions.
2. All gussets to be same height.
3. Provide a smooth transition from gusset plate to tube.
4. 140 mm for post Types I-S through V-S and single post with 12 and 14 bolts pattern.
5. 165 mm for post Type VI-S and VII-S and single post with 16 bolts pattern.

STATE OF CALIFORNIA  
DEPARTMENT OF TRANSPORTATION  
**OVERHEAD SIGNS-TRUSS  
GUSSET PLATE DETAILS**

NO SCALE  
ALL DIMENSIONS ARE IN  
MILLIMETERS UNLESS OTHERWISE SHOWN

NSP S3C DATED DECEMBER 30, 2004 SUPPLEMENTS  
THE STANDARD PLANS BOOK DATED JULY 1999.